

不锈钢卡压式管道系统 专业制造商

Stainless Steel Press-fittings Pipeline System
Professional Manufacturer

安平县凯旋不锈钢制品有限公司

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CATALOG

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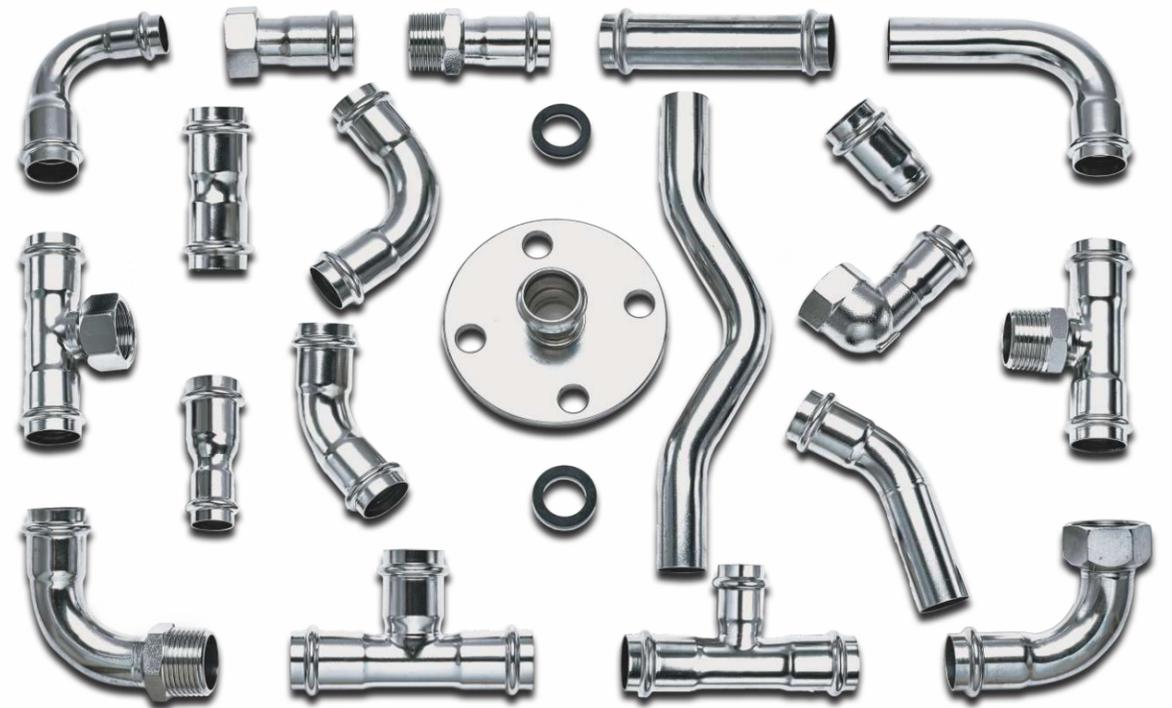


COMPANY PROFILE

企业简介

安平县凯旋不锈钢制品有限公司成立于2002年，专注于不锈钢卡压式和沟槽式管道系统的研发，销售和服务。现主营304、304L和316L新国标薄壁不锈钢双卡压式、沟槽式管件和管材，产品执行GB19228.1-2011和欧盟EN10312标准，并OEM德标和日标不锈钢卡压式管件，产品通过中国建筑材料检测中心检验和德国水务DVGW认证。生产制造9种规格系列不锈钢卡压式管件和管材，产品线丰富。主要应用于建筑给排水，供暖供气和消防管道系统。不锈钢卡压式管道系统以安全，环保，易安装和等同于建筑物的使用寿命等优点，在欧美等发达国家已有50余年的使用历史，中国近几年也已开始大面积使用，康通将以打造和普及人类健康的直饮水管道系统为使命，不断创新，稳步成长！

公司具备强大的不锈钢管道系统的研发和生产能力，日产管件5万只以上，304和316L管材管件常备现货充足，康通拥有50余项发明和实用新型专利，配备全套国际先进的检验检测设备，先后被认定为市重大工业项目，浙江省科技型企业和国家高新技术企业。康通将以持续创新的发展意识，及时满足客户需求，为客户提供精细，高品质的产品，与客户共同开拓，携手共赢！



Anping County Kaixuan Stainless Steel Products Co.,Ltd was established in 2002, focusing on the research, development, sales and service of stainless steel compression and groove piping systems. Now the main products are 304,304L and 316L new national standard thin-walled stainless steel double compression and grooved pipe fittings and pipes. The products comply with GB19228.1-2011 and EU EN10312 standards, and OEM German and Japanese standard stainless steel compression pipe fittings. Passed the inspection of the China Building Materials Testing Center and the German Water DVGW certification. It produces 9 series of stainless steel compression fittings and pipes with a rich product line. Mainly used in building water supply and drainage, heating and gas supply and fire fighting pipeline systems. The stainless steel compression piping system has the advantages of safety, environmental protection, easy installation and equivalent to the building cycle. It has been used in developed countries such as Europe and the United States for more than 50 years. China has also begun to use it on a large scale in recent years. With the mission of creating and popularizing the direct drinking water pipeline system for human health, we will continue to innovate and grow steadily!

The company has strong R&D and production capabilities for stainless steel piping systems, with daily production of more than 50,000 pipe fittings, and sufficient conventional stock of 304 and 316L pipe fittings. Kangtong has more than 50 inventions and utility model patents, and is equipped with a full set of international advanced inspection and testing equipment. It has been recognized as a major industrial project in the city, a science and technology enterprise in Zhejiang Province and a national high-tech enterprise. With the development consciousness of continuous innovation, Kangtong will timely meet customer needs, provide customers with fine and high-quality products, and develop together with customers for a win-win situation!



QUALITY AND SERVICE

品质与服务

品牌理念 Kaixuan Brand Idea

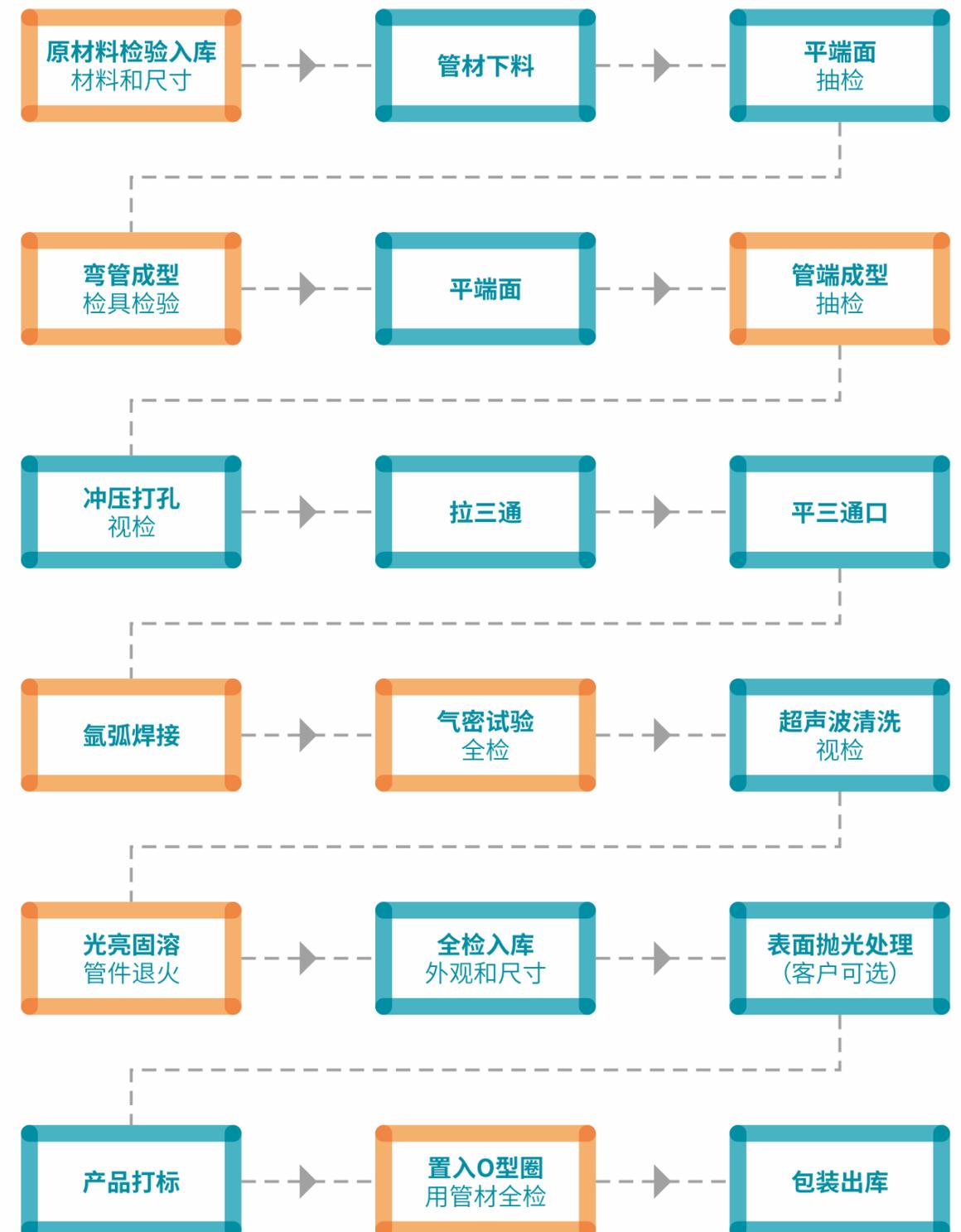
- 专业 SPECIALTY**
 强大的不锈钢卡压管件的研发和生产能力, 拥有 50 多项发明和实用专利。
 Strong R&D and production capacity of stainless steel compression pipe fittings, with more than 50 inventions and practical patents.
- 专注 FOCUS**
 一切只为不锈钢管道系统而生, 十年磨一剑。
 All born only for stainless steel pipe system, decade of grinding sword.
- 精细 FINE**
 通过相关质量体系认证, 持续改进, 执行 6S 标准。
 Through the relevant quality system certification, continuous improvement, implement 6s standards.
- 高质 HIGH QUALITY**
 不锈钢管件、管材的材质, 尺寸和性能指标严格执行国家和行业标准。
 Stainless steel pipe fitting material, size and performance indicators strictly implement national and industry standards.

服务意识 Kaixuan Service Consciousness

- 规格齐全 COMPLETE SPECIFICATIONS**
 为客户提供优质和丰富的产品, 不断满足客户需求。
 Provide customers with high quality and rich products, constantly meet customer demand.
- 诚信服务 GOOD FAITH SERVICE**
 与客户持续沟通, 不断提高客户满意度。
 Constant communication with customers, improve customer satisfaction.
- 及时响应 TIMELY RESPONSE**
 急客户所急, 想客户所想, 快速反应, 时机等于商机。
 Timely response to customer thought, rapid response, time is equal to the opportunity.
- 共同成长 GROW TOGETHER**
 和客户各发挥所长, 优势互补, 共同分享, 创新共赢。
 Play director with customer, complementary advantages, common sharing, create brand.

PIPE FITTINGS PROCESS FLOW

管件工艺流程



36步
产品检测
EUROPEAN
STANDARD TEST



常规检测
GENERAL DETECTION

尺寸标准检测
外观合格检测
材料硬度检测
金相检测
晶间腐蚀试验
盐雾腐蚀试验
耐氯腐蚀试验
卫生合格检测
焊接性能试验



制管检测
PIPE-MAKING DETECTION

化学成分检测
原料质量检测
材料延展性检测
横向破断检测
抗拉强度检测
压扁性能检测
扩口性能检测
拉伸性能试验
翻边性能检测
涡流探伤检测
水压试验检测
气密试验检测



管件检测
PIP DETECTION

负压试验检测
水压弯曲绕角检测
水压振动试验
压力冲击检测
耐压试验检测
抗拉拔试验检测
超低压气密试验检测
耐高温检测
耐候性检测



密封圈检测
SEAL RING DETECTION

密封圈拉伸强度检测
拉断伸长率检测
压缩永久变形检测
耐臭氧检测
低温脆性实验
高温湿热老化实验

精益求精

扣细节 / 提质量

凯旋拥有优良的生产设备及检测流程，按照标准从原材料到生产工艺到检验检测方法都进行严格管理和有效的控制。产品检验合格，出具质量证明，保证客户使用满意、放心的产品

Kaixuan has excellent production equipment and testing processes, and strictly manages and effectively controls from raw materials to production processes to inspection and testing methods in accordance with the standards. The product has passed the inspection and issued a quality certificate to ensure that the customer is satisfied and assured of the product.



金相分析 Metallographic analysis

KEEP
IMPROVING



抗拉拔试验 Tensile test



冷热循环试验 Thermal cycle test



负压试验 Negative pressure test



水压冲击试验 Water pressure shock test



水压挠角试验 Water pressure deflection angle test



盐雾试验 Salt spray test



硬度试验 Hardness test



振动试验 Vibration test

SMART MANUFACTURING

智能制造

在凯旋，每一套先进设备、每一道独特的工艺，都凝聚了我们精益求精的精神。
我们深深懂得，只有近乎完美的产品品质，才能始终如一地保证您的利益和价值，才是凯旋承诺“成就您的价值”的核心内涵。

At Kaixuan, every set of advanced equipment and every unique craft embodies our spirit of excellence.

We deeply understand that only near-perfect product quality can consistently guarantee your interests and value. This is the core connotation of Kaixuan's commitment to "achieve your value".



PROCESS FLOW

工艺流程



管件下料 Tube blanking



数控精工 CNC Seiko



平口工序 Flat mouth process



激光切割 Laser cutting



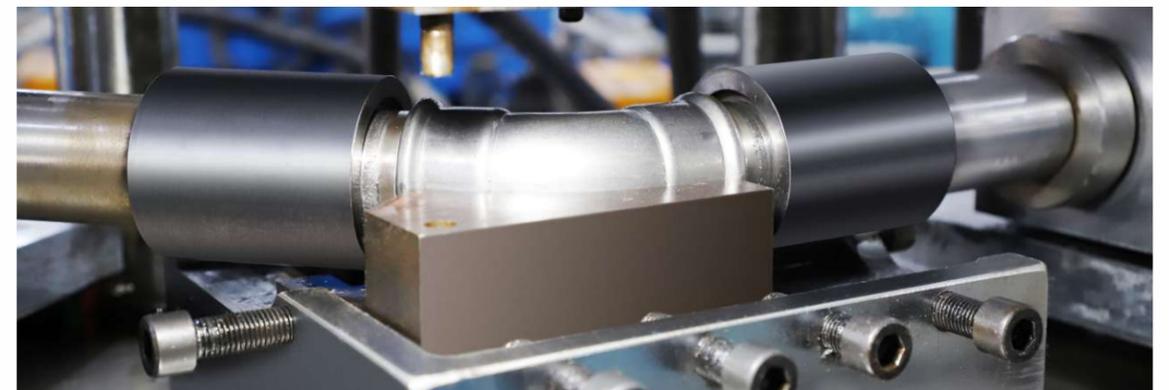
管材在线内整平 Pipe online leveling



管材在线固溶 Online solid solution of pipe



成型车间 Molding workshop



成型工艺 Molding

STAINLESS STEEL PRESS-FITTINGS PIPE FITTINGS FEATURES

不锈钢卡压式管件产品特点 S型 / D型 ▲



节能耐用 Energy Saving And Durable

在 GB/T19228.1-2011 标准基础上优化生产。采用公司自行开发的精密模具冲压而成，经光亮固溶，再用超声波清洗处理，内外壁光滑，美观。密封圈采用卫生、抗老化的三元乙丙橡胶，严格按照 GB/T19228.3-2012 相关标准生产。

Optimizing production based on the standard of GB/T19228.1-2011. Stamping with company self-development of precision mold, then treated with ultrasonic cleaning, finally with smooth inner and outer walls, beautiful. Epdm seal uses the health, anti-aging, strictly according to GB/T19228.3-2012 standard production.



卫生环保 Health And Environmental Protection

304和316L不锈钢材料，耐腐蚀、不释放气味、不产生二次污染，是医疗、食品、输水等设备的首选材料。不锈钢水管材料使用70年后仍可100%回收，完全符合环保理念。

304 and 316L stainless steel materials are corrosion resistant, do not release odors, and do not produce secondary pollution. They are the preferred materials for medical, food, water delivery and other equipment. The stainless steel water pipe material can still be 100% recycled after 70 years of use, which is fully in line with the concept of environmental protection.



输送流畅 Conveying Fluid

凯旋管件采用先进的自动抛光处理技术，耐腐蚀性能更高减少流体阻力和流体产生的噪音，保证流体输送流畅。

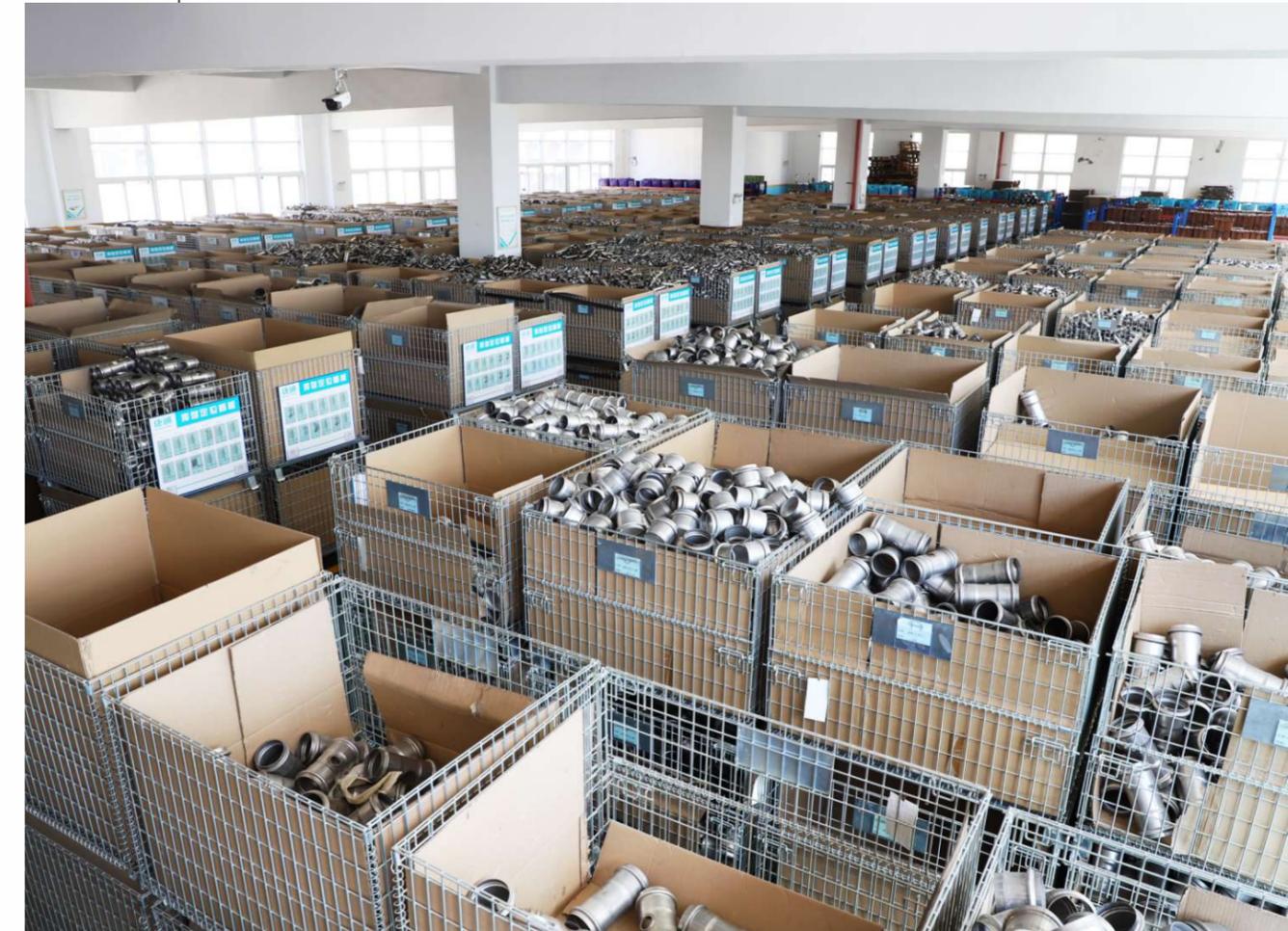
Kangtong pipe fittings adopt advanced automatic polishing processing technology, which has higher corrosion resistance, reduces fluid resistance and fluid noise, and ensures smooth fluid delivery.



密封性能 Sealing Property

O型密封圈采用最高标准原材料制造，密封和抗老化性能达到国际DVGW质量标准。

The O-ring seal is made of the highest standard raw materials, and its sealing and anti-aging performance reach the international DVGW quality standard.



STAINLESS STEEL PIPE ADVANTAGE

不锈钢水管优势

薄壁不锈钢管材与传统管材的性质比较

The Nature Of The Thin-wall Stainless Steel Tubes And The Traditional Pipe

薄壁不锈钢管作为供水、供气、供油用管材与传统管材相比较具有很多优势,它洁净卫生,抗拉强度是钢管的2倍、铜管的3倍,热传导率为钢管的1/4、铜管的1/25,能成倍减少热水输送中的热能损耗,其热胀冷缩系数是钢管的1.5倍、塑料管的1/4,与铜管相近。具体参数见图表。

Thin-walled stainless steel pipe for water supply, gas supply, drainage pipe has many advantages compared with the traditional pipe, it is clean sanitation, it's tensile strength is twice steel pipe, 3 times of copper tube, it's thermal conductivity is 1/4 of steel tube and 1/25 of the copper tube, can reduce heat loss of hot water, doubling. Its heat bilges cold shrink coefficient is 1.5 times that of the steel pipe, a quarter of plastic pipe, close to the brass. See illustration specific parameters.

项目 Item	不锈钢管 Stainless Steel Tube	碳钢管 Carbon Steel Pipe	铜管 Copper Pipe	PPR管 PPR Pipe
物理性 Physical Property	抗拉强度 Pull-Resistance	≥520	≥290	≥210
	热传导率 (cal/cm.s°C) Heat Conductivity (cal/cm.s°C)	0.039	0.142	0.934
	保温性能 Heat Preservation Ability	优 Excellent	良 Excellent	差 Excellent
耐腐蚀 Decay Resistance	耐水流腐蚀 Floeing Corrosion-resistance	优 Excellent	差 Excellent	良 Excellent
	其它 Other	不腐蚀 Non-corrosion	锈蚀 Rustable	氯离子硫化物腐蚀 Etching With Chloride Ion Sulfide 紫外线照射老化 Aging At Ultraviolet Ray Irradiation
卫生环保 Sanitary ECO friendly	污染 Pollution	无 No	锈水 Rust Water	无 No
	结垢 Crust	无 No	有 Yes	无 No
	异味 Peculiar Smell	无 No	有 Yes	无 No
	有害物析出 Injuran Separation	无800°C以上	水静止4h后	无800°C以上
其他 Others	外观 Appearance	美观 Smooth	粗糙 Rough	美观 Smooth
	使用寿命 Life Circle	75年	10-30年	75年

不锈钢管材与管件的材料牌号及成份

Stainless Steel Pipes And Pipe Fittings Material Mark And Composition

材料牌号 Material mark	主要材料成分(%) Main material composition							
	C碳	Si硅	Mn锰	P磷	S硫	Ni镍	Cr铬	Mo钼
06 Cr19 Ni10(S30408)	≤0.08	≤0.75	≤2.00	≤0.04	≤0.03	8.00~11.00	18.00~20.00	-
022 Cr19 Ni10(S30403)	≤0.03	≤0.75	≤2.00	≤0.04	≤0.03	8.00~12.00	18.00~20.00	-
06 Cr17 Ni12 Mo2(S31608)	≤0.08	≤0.75	≤2.00	≤0.04	≤0.03	10.00~14.00	16.00~18.00	2.00~3.00
022 Cr17 Ni12 Mo2(S31603)	≤0.03	≤0.75	≤2.00	≤0.04	≤0.03	10.00~14.00	16.00~18.00	2.00~3.00

不锈钢管材与管件的用途

Use Of Stainless Steel Pipes And Pipe Fittings

材料牌号 Material mark	用途 Application
06 Cr19 Ni10 (S30408)	冷水、热水、饮用纯净水和建筑排水等管道 Cold water, hot water, drinking water and building drainage pipeline, etc.
022 Cr19 Ni10 (S30403)	冷水、热水、饮用纯净水和建筑排水等管道 Cold water, hot water, drinking water and building drainage pipeline, etc.
06 Cr17Ni12Mo2 (S31608)	热水、耐腐蚀性比SUS304、SUS304L的要求更高的场合 The requirement of hot water, corrosion resistance than SUS304, SUS304L higher occasions
022 Cr17Ni12Mo2 (S31603)	海水、高氯介质或腐蚀性比SUS316要求更高的场合, 不固溶的焊接用管道宜选材料 Sea water, chlorine medium or high corrosion resistance than SUS316 demand higher occasion, not solid solution to welding pipe appropriate chooses the material





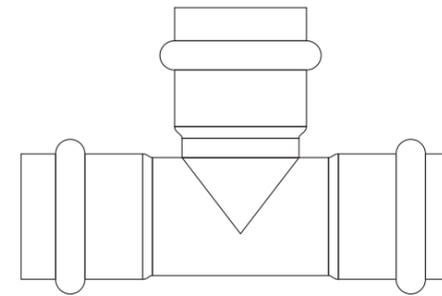
GB STAINLESS STEEL DOUBLE PRESS-FITTING PIPE FITTINGS 国标不锈钢双卡压式管件 ▲

不锈钢双卡压式管件规格表 Stainless Steel Viega Profi-press Pipe Specification Table

执行标准: GB/T 19228.1-2011
材质: 304 / 304L / 316L
卡压型式: 双卡压式(S型)

EXECUTION STANDARD: GB/T 19228.1-2011
MATERIAL: 304 / 304L / 316L
PRESS-FITTING STYLE: double viega profi-press type (S)

国标卡压式管件 I 系列和 II 系列规格尺寸表
National standard compression pipe fittings I series and II series
specification size table



公称通径 DN	国标 I 系列 mm	国标 II 系列 mm	管件和管材壁厚T mm
DN15	16	15.9	0.8
DN20	20	22.2	1
DN25	25.4	28.6	1
DN32	32	34	1.2
DN40	40	42.7	1.2
DN50	50.8	48.6	1.2
DN60	63.5	-	1.5
DN65	76.1	76.1	2
DN80	88.9	88.9	2
DN100	101.6	108	2



公称通径 DN
DN15×1/2"
DN20×1/2"
DN20×3/4"
DN25×1/2"
DN25×3/4"
DN25×1"



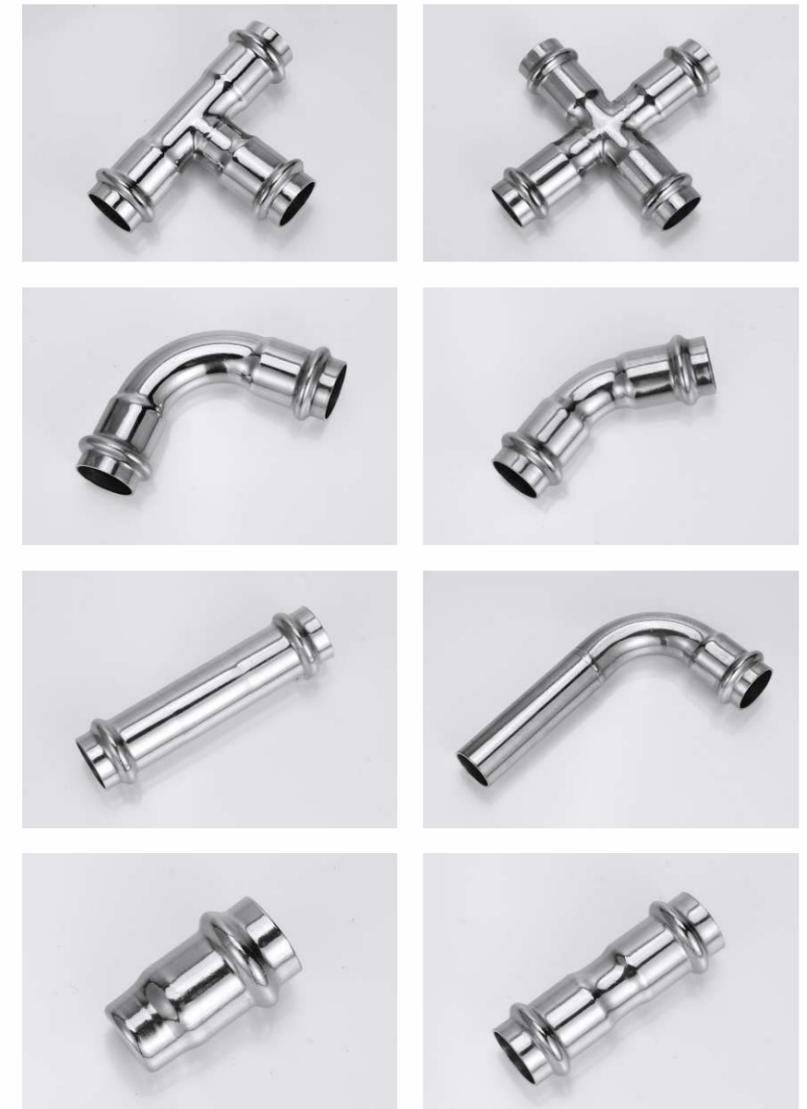
主管口径D	支管口径D1								
	DN15	DN20	DN25	DN32	DN40	DN50	DN60	DN65	DN80
DN20									
DN25									
DN32									
DN40									
DN50									
DN60									
DN65									
DN80									
DN100									



主管口径	管螺纹RP, RC					
	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
DN15						
DN20						
DN25						
DN32						
DN40						
DN50						
DN60						
DN65						
DN80						
DN100						



主管口径	管螺纹RP, R					
	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
DN15						
DN20						
DN25						
DN32						
DN40						
DN50						



公称口径 DN	
DN15	DN50
DN20	DN60
DN25	DN65
DN32	DN80
DN40	DN100

EURO STANDARD SINGLE PRESS-FITTINGS PIPE FITTINGS

欧标单卡压式管件

执行标准: EN 10312
Executive standard: EN 10312



OD mm	
OD15	OD42
OD18	OD54
OD22	OD76.1
OD28	OD88.9
OD35	OD108



主管通径D	支管通径D1								
	DN15	DN20	DN25	DN32	DN40	DN50	DN60	DN65	DN80
DN20									
DN25									
DN32									
DN40									
DN50									
DN60									
DN65									
DN80									
DN100									



公称通径	管螺纹RP, R					
	1/2	3/4	1	1 1/4	1 1/2	2
DN15						
DN20						
DN25						
DN32						
DN40						
DN50						



公称通径	管螺纹RP, R					
	1/2	3/4	1	1 1/4	1 1/2	2
DN15						
DN20						
DN25						

EURO STANDARD DOUBLE PRESS-FITTINGS PIPE FITTINGS

欧标双卡压式管件

执行标准: CJ/T 152-2016 EN 10312
Executive standard: CJ/T 152-2016 EN 10312



公称通径DN=OD (mm)	
DN12=OD15	DN40=OD42
DN15=OD18	DN50=OD54
DN20=OD22	DN65=OD76.1
DN25=OD28	DN80=OD88.9
DN32=OD35	DN100=OD108



主管通径D	支管通径D1								
	DN15	DN20	DN25	DN32	DN40	DN50	DN60	DN65	DN80
DN20									
DN25									
DN32									
DN40									
DN50									
DN60									
DN65									
DN80									
DN100									



公称通径	管螺纹RP, R						
	1/2	3/4	1	1 1/4	1 1/2	2	
DN15							
DN20							
DN25							
DN32							
DN40							
DN50							



公称通径	管螺纹RP, R						
	1/2	3/4	1	1 1/4	1 1/2	2	
DN15							
DN20							
DN25							

FORGING STAINLESS STEEL SCREW THREAD ASSEMBLY

锻压不锈钢螺纹组件

产品系列 Product Series

国标 I 系列 / 国标 II 系列 / 德标系列

注: 以上规格系列现货供应

National standard I series / National standard II series
German standard series

Note: The above specification series are available from stock

适配于 Apply to

不锈钢卡压式管件 / 环压式管件 / 承插焊式管件

Stainless steel compression fittings / Ring compression fittings
Socket welding fittings

材质 Material

304和316L

304 and 316L

产品特点 Features

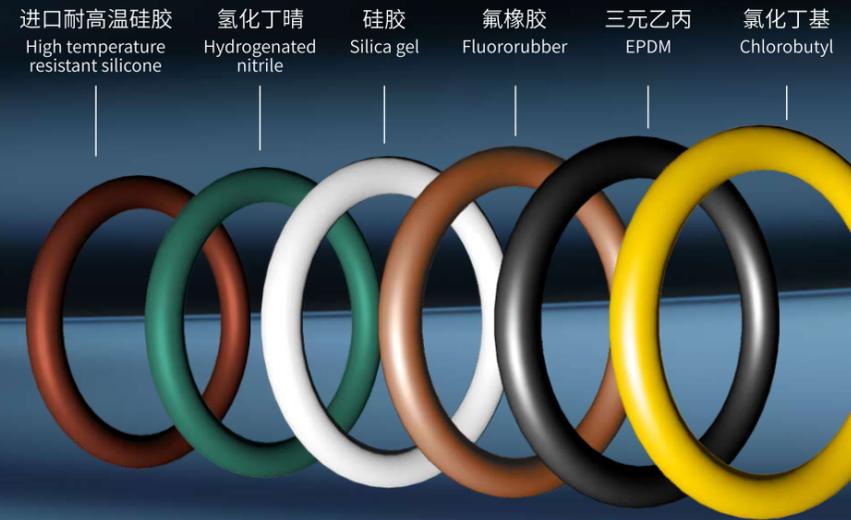
高密度 / 无气孔 / 易焊接 / 酸洗面

High density / No porosity / Easy to weld
Pickling surface



O-TYPE RUBBER SEAL

O型橡胶密封圈



凯旋O型橡胶圈的优势特性

The Main Features And Application Of The O-Sealed Ring Used On Double Compression Pipe Fitting

不锈钢卡压式管件用橡胶 O 型圈为不锈钢卡压式管道系统中的重要组件,直接影响到整个系统的密封,寿命和卫生性能,康通 O 型圈采用进口橡胶原料,采用 300 吨全自动橡胶硫化机加工生产,经过标准的硫化温度和时间,从而保证了产品尺寸和性能。康通严格执行 GB19228.3-2012 中的各项性能标准,用于生活饮用水的 O 型圈的卫生性能完全符合 GB/T17219 的标准,同时可提供符合欧盟 DVGW 标准的 O 型圈产品,并提供检测报告。

The rubber O-ring for stainless steel compression pipe fittings is an important component in the stainless steel compression piping system, which directly affects the sealing, life and sanitary performance of the entire system. Kangtong O-rings use imported rubber materials and use 300 tons of automatic The rubber vulcanizing machine is processed and produced through standard vulcanization temperature and time, thus ensuring the product size and performance. Kangtong strictly implements the performance standards in GB19228.3-2012. The hygienic performance of the O-ring used for drinking water is fully in line with the GB/T17219 standard. At the same time, it can provide O-ring products that meet the EU DVGW standard. Provide test report.

执行标准:GB/T 19228.3-2012
 卫生和性能标准:GB/T 17219、WRAS、KTW、W270、DVGW
 Executive standard: GB/T 19228.3-2012
 Hygiene and performance standards: GB/T 17219,WRAS, KTW, W270, DVGW

凯旋卡压式管件用O型密封圈的材质特性和使用范围

Material Characteristics And Application Range Of O-rings For Press-fittings Pipe Fittings

材料代号 Material Code	密封材料名称 Material	产品颜色 Colour	温度范围 Temperature Range	最大工作压力 Max Working Pressure	产品适用于 Application
EPDM	三元乙丙	黑色	-40°-150°	2.5	冷热水直饮水系统
SI	硅胶	白色	-20°-200°	2.5	冷热水直饮水系统
SI	进口硅胶	酒红色	-20°-200°	2.5	消防、蒸汽和太阳能管道系统
NBR	氯化丁基	黄色	-30°-120°	2.5	供气系统和部分油类系统
HNBR	氢化丁腈	绿色	-30°-180°	2.5	燃气管道
FKM	氟橡胶	棕色	-30°-250°	2.5	工业、化工类管道系统

国标卡压式管件

O型橡胶圈规格表

GB Press-fittings Pipe Fittings O Type Rubber Ring Specification Table

公称尺寸 DN	I 系管材外径 mm	康通O圈内径 mm	与不锈钢管 外径差	国标线径 mm	线径定制范围 mm
DN15	16	16.05	0.05	2.5	2.5-2.7
DN20	20	20.2	0.2	3	3-3.3
DN25	25.4	25.6	0.2	3	3-3.5
DN32	32	32.3	0.3	4.5	4.5-4.9
DN40	40	40.3	0.3	5.5	5.5-6
DN50	50.8	51.1	0.3	6.2	6.2-6.6
DN60	63.5	64	0.5	6.2	6.2-6.6
DN65	76.1	76.8	0.7	7	7-7.5
DN80	88.9	89.8	0.9	8	8-8.5
DN100	101.6	102.6	1	10	10-10.5

公称尺寸 DN	II 系管材外径 mm	康通O圈内径 mm	与不锈钢管 外径差	国标线径 mm	线径定制范围 mm
DN15	15.9	16.05	0.15	2.5	2.5-2.7
DN20	22.2	22.4	0.2	3	3-3.3
DN25	28.6	28.8	0.2	3	3-3.3
DN32	34	34.3	0.3	4	4-4.6
DN40	42.7	43	0.3	5	5-5.6
DN50	48.6	49	0.4	5.5	5.5-6.1
DN65	76.1	76.8	0.7	7	7-7.5
DN80	88.9	89.8	0.9	8	8-8.5
DN100	108	109	1	10	10-10.5

德标卡压式管件

O型橡胶圈规格表

DIN Press-fittings Pipe Fittings O Type Rubber Ring Specification Table

OD	内孔	线径
12	12.2	2.4
15	15.2	2.5
18	18.2	2.5
22	22.2	3.2
28	28.2	3.1
35	35.3	3.1
42	42.3	4.1
54	54.3	4.1
64	64.5	6.5
66.7	67	6.5
76.1	76.8	7.0
88.9	89.8	8.0
108	109	10

STAINLESS STEEL WATER SUPPLY PIPE

不锈钢配水管规格

执行标准:GB/T 19228.2-2011 CJ/T 151-2016
Executive standard: GB/T 19228.2-2011 CJ/T 151-2016

不锈钢管材规格表

Stainless Steel Pipe Specification Table

国标 I 系列			国标 II 系列		
公称通径 (DN)	管材外径 (mm)	壁厚 (mm)	公称通径 (DN)	管材外径 (mm)	壁厚 (mm)
DN 15	16.0	0.8	DN 15	15.9	0.8
DN 20	20.0	1.0	DN 20	22.2	1.0
DN 25	25.4	1.0	DN 25	28.6	1.0
DN 32	32.0	1.2	DN 32	34.0	1.2
DN 40	40.0	1.2	DN 40	42.7	1.2
DN 50	50.8	1.2	DN 50	48.6	1.2
DN 60	63.5	1.5	DN 65	76.1	2.0
DN 65	76.1	2.0	DN 80	88.9	2.0
DN 80	88.9	2.0	DN 100	108.0	2.0
DN 100	101.6	2.0	DN 125	133.0	2.0/2.5
DN 125	133.0	2.0/2.5	DN 150	159.0	2.5/3.0
DN 150	159.0	2.5/3.0	DN 200	219.0	3.0/4.0
DN 200	219.0	3.0/4.0	DN 250	273.0	3.0/4.0
DN 250	273.0	3.0/4.0	DN 300	325.0	4.0/4.5
DN 300	325.0	4.0/4.5			

水务系列			欧标系列		
公称通径 (DN)	管材外径 (mm)	壁厚 (mm)	公称通径 (DN)	管材外径 (mm)	壁厚 (mm)
DN 15	18.0	1.0	DN 15	18 (15)	1.5
DN 20	22	1.2	DN 20	22	1.5
DN 25	28	1.2	DN 25	28	1.5
DN 32	35	1.5	DN 32	35	1.5
DN 40	42	1.5	DN 40	42	1.5
DN 50	54	1.5	DN 50	54	1.5
DN 65	76.1	2.0	DN 65	76.1	2.0
DN 80	88.9	2.0	DN 80	88.9	2.0
DN 100	108.0	2.0	DN 100	108.0	2.0
DN 125	133.0	2.5	DN 125	133.0	2.5
DN 150	159.0	2.5	DN 150	159.0	2.5
DN 200	219.0	3.0	DN 200	219.0	3.0
DN 250	273.0	4.0	DN 250	273.0	4.0
DN 300	325.0	4.0	DN 300	325.0	4.0



不锈钢覆膜管材规格表

Stainless Steel Coated Pipe Specification Table

公称通径 (DN)	管材外径 (mm)			覆塑层厚度 (mm)	
	国标 I 系列	国标 II 系列	欧标系列	热水用管厚度	防腐管厚度
DN 15	16.0	15.9	18 (15)	1.8	0.4
DN 20	20.0	22.2	22.0	1.8	0.4
DN 25	25.4	28.6	28.0	1.8	0.4
DN 32	32.0	34.0	35.0	2.5	0.5
DN 40	40.0	42.7	42.0	2.5	0.5
DN 50	50.8	48.6	54.0	2.5	0.5
DN 60	63.5	-	-	2.5	1.2
DN 65	76.1	76.1	76.1	3.0	1.2
DN 80	88.9	88.9	88.9	3.0	1.2
DN 100	101.6	108.0	108.0	3.0	1.2



STAINLESS STEEL GROOVED PIPE FITTINGS

不锈钢沟槽管件

90° 弯头	公称通径 DN
	65×65
	80×80
	100×100
	125×125
	150×150
	200×200
	250×250
	300×300

45° 弯头	公称通径 DN
	65×65
	80×80
	100×100
	125×125
	150×150
	200×200
	250×250
	300×300

变径三通	公称通径 DN
	150×125
	200×125
	200×150
	250×125
	250×150
	250×200
	300×125
	300×150
	300×200
	300×250

沟槽卡压式变径三通	公称通径 DN
	125×65
	125×80
	125×100
	150×65
	150×80
	150×100
	200×80
	200×100
	250×100
	300×100

等径三通	公称通径 DN
	65×65
	80×80
	100×100
	125×125
	150×150
	200×200
	250×250
	300×300

变径直通	公称通径 DN
	125×65
	125×80
	125×100
	150×65
	150×80
	150×100
	200×80
	200×100
	250×100
	300×100

沟槽卡压式变径直接	公称通径 DN
	125×65
	125×80
	125×100
	150×65
	150×80
	150×100
	200×80
	200×100
	250×100
	300×100

沟槽法兰直接	公称通径 DN
	65
	80
	100
	125
	150
	200
	250
	300

STAINLESS STEEL WELDED PIPE FITTINGS

不锈钢焊接管件

90° 弯头	45° 弯头	等径三通	法兰片	公称通径 DN	外径 mm
				125	133
				150	159
				200	219
				250	273
				300	325

变径直接	变径三通	公称通径 DN	外径 mm
		150×125	159×133
		200×125	219×133
		200×150	219×159
		250×125	273×133
		250×150	273×159
		250×200	273×219
		300×125	325×133
		300×150	325×159
		300×200	325×219
		300×250	325×273

焊接卡压式变径直接	焊接卡压式变径三通	公称通径 DN	外径 mm
		125×65	133×76.1(63.5)
		125×80	133×88.9
		125×100	133×101.6(108)
		150×65	159×76.1(63.5)
		150×80	159×88.9(76.1)
		150×100	159×101.6(108)
		200×80	219×88.9(76.1)
		200×100	219×101.6(108)
		250×100	273×101.6(108)
		300×100	325×101.6(108)

卡箍	盲板法兰片	公称通径 DN
		65
		80
		100
		125
		150
		200
		250
		300

STAINLESS STEEL WATER SEPARATOR

不锈钢分水器



规格

WRM DN 50×3/4"×(2-8)

WRM DN 50×1/2"×(2-8)

WRM DN 40×3/4"×(2-8)

WRM DN 40×1/2"×(2-8)

WRM DN 32×3/4"×(2-8)

WRM DN 32×1/2"×(2-8)

WRM DN 25×3/4"×(2-8)

WRM DN 25×1/2"×(2-8)

注:分水器属于定制件,
具体规格及型号根据客户要求生产

WATER SUPPLY AND DRAINAGE PIPE FITTINGS

给排水管道配件



45°斜三通
45° Oblique tee



异径TY三通
Reducing TY tee



90°顺水三通
90° Shun water tee



承插焊斜三通
Socket welding oblique tee



排水P弯
Drain P bend



排水H管
Drain H pipe



沟槽TY三通
Groove TY tee



快装式检查口
Quick loading inspection port



偏心异径大小头
Eccentric reducing head



透气帽
Breathable cap



侧墙透气帽
Side wall breathable cap



立管清扫口
Stand pipe cleaning port



伸缩式补偿器
Telescopic compensator



由任
By ren



不锈钢法兰
Stainless steel flange



不锈钢法兰
Stainless steel flange



不锈钢法兰
Stainless steel flange



不锈钢法兰
Stainless steel flange



地面排水口
Ground drain



翻边
Flanging



WATER SUPPLY AND DRAINAGE PIPE FITTINGS

给排水管道配件



法兰止回阀
Flange check valve



内螺纹闸阀
Internal thread gate valve



法兰闸阀
Flange gate valve



Y型内螺纹过滤器
Y Type internal thread filter



内螺纹旋启止回阀
Internal thread swing check valve



内螺纹截止阀
Internal thread globe valve



法兰截止阀
Flange globe valve



一片式内螺纹球阀
One-piece internal thread ball valve



二片式内螺纹球阀
Two-piece internal thread ball valve



三片式内螺纹球阀
Three-piece internal thread ball valve



电动薄型法兰球阀
Electric thin flange ball valve



止回阀
Check valve



U型螺栓
U bolt



排卡
Row card



排卡
Row card



排卡
Row card



支架D (支架管卡)
Bracket D (bracket pipe clamp)



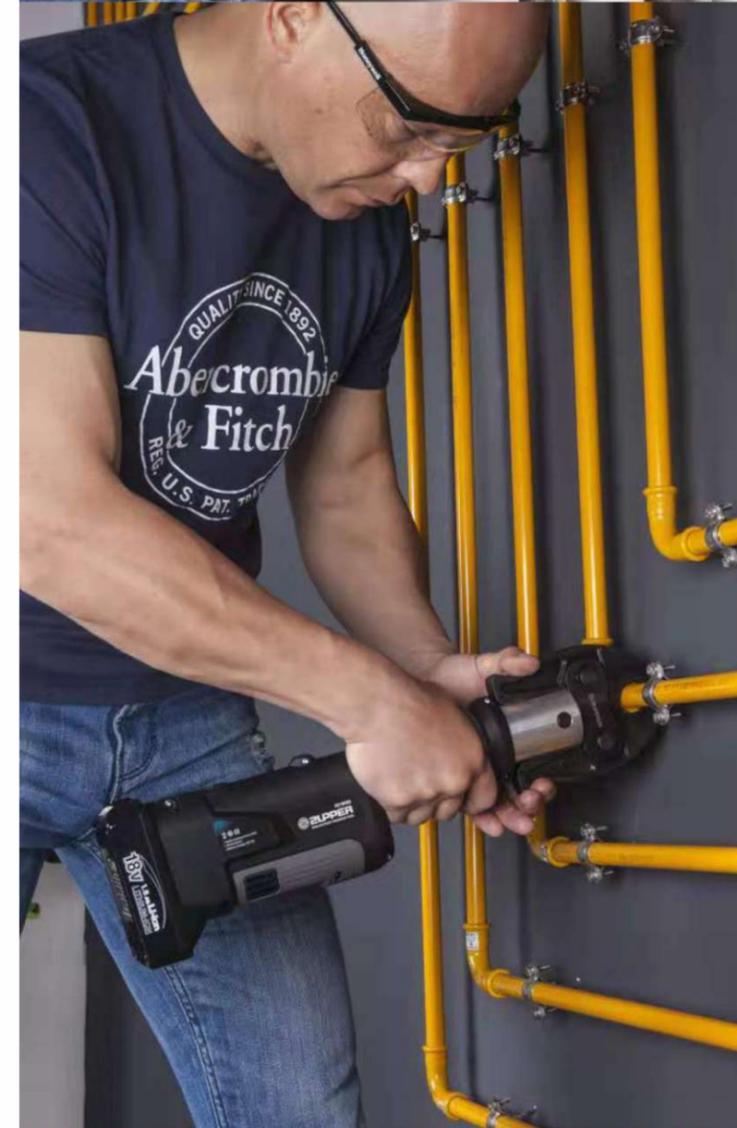
管夹
Pipe clamp



支架B (拉爆管卡)
Bracket B (explosive tube card)



波纹软管
Corrugated hose



PRESS-FITTINGS CONNECTION TOOL

卡压管件和管材连接安装工具



自动压接工具A型
(适合应用于家装)
Automatic crimping tool type A
(Suitable for home improvement)

钳口规格	钳口名称
DN15	剪刀式钳口DN15
DN20	剪刀式钳口DN20
DN25	剪刀式钳口DN25
DN32	剪刀式钳口DN32
DN40	连接座+环模DN40
DN50	连接座+环模DN50



电动液压泵
(适用于工装的工具套装)
Electric hydraulic pump
(Tool set suitable for tooling)

工具名称	压接规格	压接钳口、环模
电动液压泵	DN15-100	配油管4-6米
小钳座	DN15-25	配小钳口DN15、20、25
中钳座	DN32-50	配中钳口DN32、40、50
大钳座	DN60-100	配环模DN60、65、80、100



油管4-6米
Tubing 4-6 meters



小钳座
Small clamp holder



DN15



DN20



DN25



中钳座
Middle clamp seat



DN32



DN40



DN50



大钳座
Large clamp seat



环模DN60



环模DN65



环模DN80



环模DN100

INSTALLATION METHOD

安装方法



1 配管落料



2 清理毛刺



3 标记画线



4 密封圈检查



5 插入管子



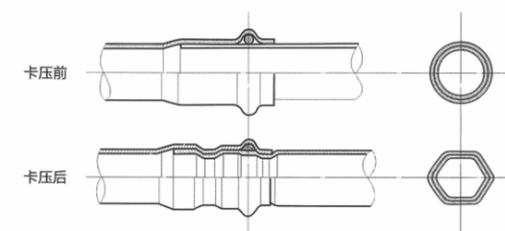
6 挤压封固操作



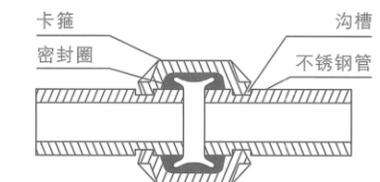
割刀
Cutter



管材修边器
Pipe trimmer

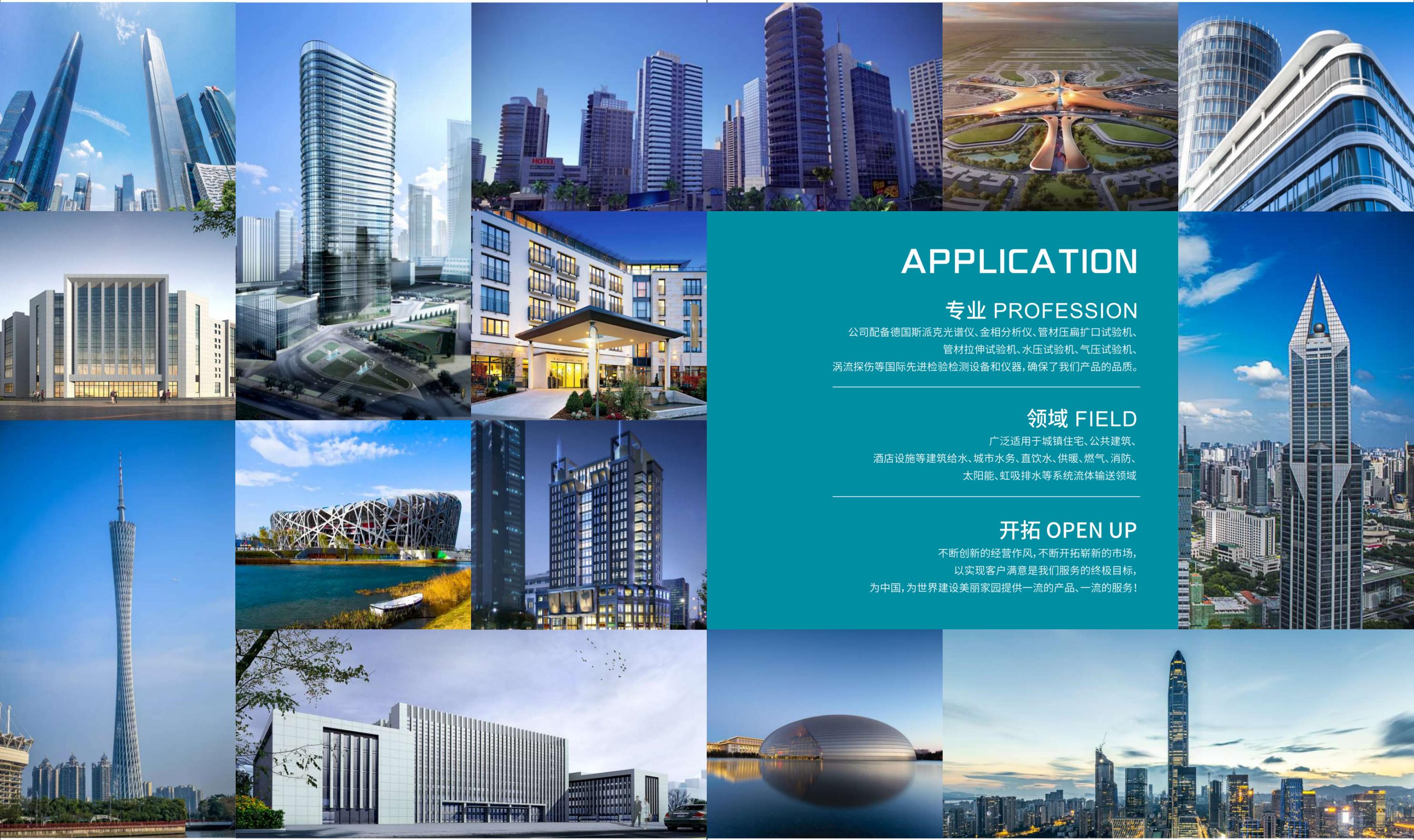


双卡压连接示意图
Schematic diagram of dual compression connection



其他连接方式有丝扣连接、法兰连接等

沟槽连接示意图
Groove connection diagram



APPLICATION

专业 PROFESSION

公司配备德国斯派克光谱仪、金相分析仪、管材压扁扩口试验机、
管材拉伸试验机、水压试验机、气压试验机、
涡流探伤等国际先进检验检测设备和仪器，确保了我们产品的品质。

领域 FIELD

广泛适用于城镇住宅、公共建筑、
酒店设施等建筑给水、城市水务、直饮水、供暖、燃气、消防、
太阳能、虹吸排水等系统流体输送领域

开拓 OPEN UP

不断创新的经营作风，不断开拓崭新的市场，
以实现客户满意是我们服务的终极目标，
为中国，为世界建设美丽家园提供一流的产品、一流的服务！